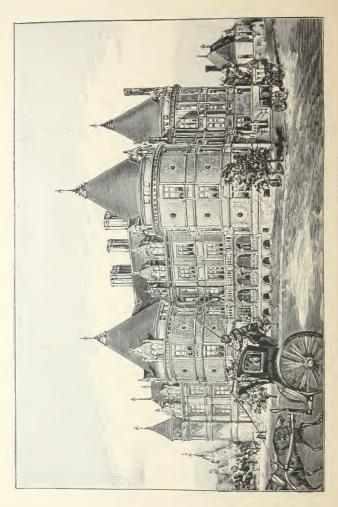
1887

Durham System of House Drainage





MR. C. C. HAIGHT, Architect. NEW YORK (ASTOR) CANCER HOSPITAL. Furnished with the Durham System of House Drainage.

The Durham Patent System

OF

Screw-Joint Iron House Drainage,

MANUFACTURED SOLELY BY THE

Durham House Drainage Co.

OF NEW YORK.

(Under the control and management of Members of the American Society of Civil Engineers.)

158-160 West 27th Street, New York.

40 Boylston St. (Hotel Pelham, Room 3) Boston.

E. Baggot, Madison St. and Fifth Ave. Chicago,

(For Illinois, Indiana, Wisconsin, Iowa, Minnesota, Nebraska, Dakota, and Northern Michigan.) At a meeting of the New York Academy of Medicine, Dr. John S. Billings concluded an address as follows:

"The real difficulty seems to me to be, not that the resources of sanitary science and engineering are not sufficient to secure safe plumbing, but that the people at large, who are willing and able to pay for good work, do not know to whom to apply to get it."

"Drainage" and "Plumbing."

The distinction to be made between these terms is this:

DRAINAGE includes the drains, soil-pipes, wastepipes (from basins, baths, sinks, etc.), and trap ventilating pipes (for prevention of siphonage).*

PLUMBING includes hot and cold water circulation pipes, and the setting and attaching of fixtures.

A permanently perfect system of drainage is a vital necessity.

Defective plumbing causes annoyance and expense, but may not be detrimental to health.

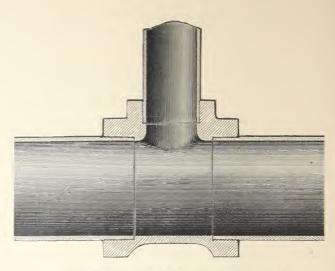
This Company makes a specialty of constructing house drainage; by confining attention to one subject we have been able to increase the efficiency of the Durham System from year to year, and to reduce the cost fully one-half since its first introduction in 1879.

Drainage is of primary importance. If buildings are furnished with the Durham System the balance of the plumbing can be safely intrusted to local plumbers.

Submit plans to us for an estimate of cost before letting any contracts. If the expenditure for plumbing must be limited, curtail the amount rather than accept work of inferior quality.

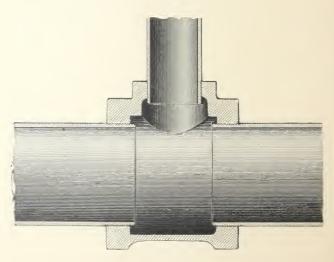
Drainage system in new buildings should be placed in position about the time the roof is put on.

^{*}See explanatory engraving, pages 16-17.



DURHAM DRAINAGE FITTINGS

are made with an interior shoulder (as shown in the cut above) securing a flush inner surface. Ordinary steam fittings have an interior depression (as below) and are not suitable for drainage purposes.



The Durham System

may be broadly described as a combination of scientific design, proper materials, and correct mechanical construction,—a common-sense application of obvious means to secure a result of vital importance.

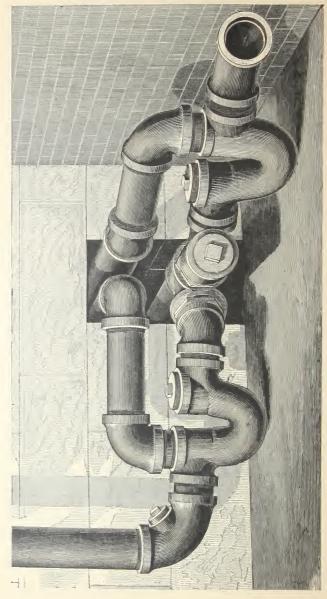
The design of the work, the materials used, and the workmanship employed are an entire departure from the ordinary plumbing practice.

The result attained is a system of pipes which are independent of the building for support, which cannot be cracked or broken, and whose joints are permanently gas-tight beyond the shadow of a doubt.

Proper mechanical construction is the foundation of good drainage. The Durham System is a drainage apparatus constructed with wrought-iron (steam) pipe and heavy cast-iron fittings of special shapes, screwed together. This apparatus, when erected in a building, is steam-tight, elastic under pressure, and at all points absolutely invulnerable; it will last, unimpaired, as long as any building will stand—without any outlay for repairs.

PATENTED.—The Durham System is fully covered by patents. No patent could be obtained on the use of wrought-iron pipe, or screw joints, for drainage purposes; but the combination of wrought-iron pipe and special screwed fittings, which constitute a "new and improved" drainage apparatus, is patentable. The cost of the Durham System to the public, however, is no greater for the patents. They were secured for protection, and are not used for extortion.

Durham fittings are manufactured solely by this Company, and cannot be purchased elsewhere. Imitations of the Durham System, constructed partly with ordinary steam fittings and other foreign materials, are occasionally palmed off on unsuspecting and too-credulous customers. Order your drainage direct from this Company or its authorized agents.



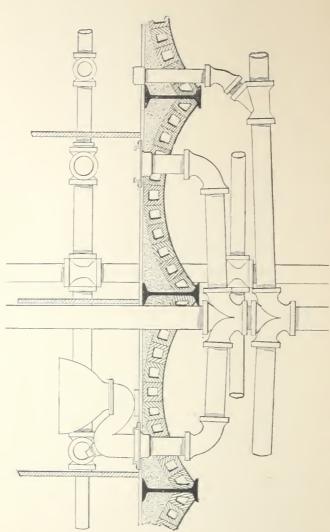
Sewer Connection (Durham System), NEW YORK CANCER HOSPITAL .- From Engineering News.

Mechanical Advantages.

Joints: The screw threads on the pipes and in the fittings are cut by powerful machines, run by steam power, to standard gauge, so that they exactly correspond. The threads are tapering, so that the further the pipe enters the fitting the tighter becomes the joint between the two. The threads are first covered with a thick paste of red lead and oil and the pipe then screwed home by means of steamfitters' chain tongs, by which a man can exert a powerful leverage. This work requires no skill—merely strength—and it is done in a moment. A laborer can make a tighter screw joint in one minute than a plumber with his materials could make in one hour.

Exposing Pipes: Pipes should not be buried underground (within the building), nor hidden within the walls. It is a great satisfaction to be able at any time to examine drains and soil-pipes without the expense of tearing up. With the Durham System there is absolutely no objection to their being in plain sight everywhere; there are no joints between floor and ceiling; the pipes can be painted or bronzed, and do not betray their use or purpose in any manner. They simply look like steam pipes,—which they actually are, - and the public have long been accustomed to the presence of steam-heating pipes. In the New-York Cancer Hospital 3000 feet of our drainage pipes are in plain view, except where they pass through the floors. At the School of Mines, Columbia College, the store of Messrs. Brooks Brothers, 22d Street and Broadway, the De Vinne Press, and many other buildings, the Durham System is similarly arranged.

Smaller Pipes can be used because of the absolute interior smoothness,—one inch in diameter less than is safe for plumbers' work. This effects a considerable saving. One 3-inch pipe serves two houses at Pullman.



General arrangement of Drainage and Ventilation Pipes in the DE VINNE PRESS BUILDING, Lafayette Place and 4th Street, N. Y. (The Century Magazine,) Messrs. Babb, Cook & Willard, Architects.

Changes and Additions of fixtures are easily and skillfully made, at very small expense, without disturbing neighboring joints. We have inserted water-closet fittings in the middle of soil-pipe stacks, one hundred feet high, at a trifling expense.

Hand-holes, closed by screw plugs, are provided at every change of direction. The owner, with the aid of a wrench, can examine the interior condition of his drains, or remove an obstruction, without incurring a plumber's bill of

expenses.

Tests can be made conveniently when the Durham System is finished, by screwing plugs into all openings and turning on steam, or filling the System with water to the tops of soil-pipes. No other than a pressure test of drainage is of any value.

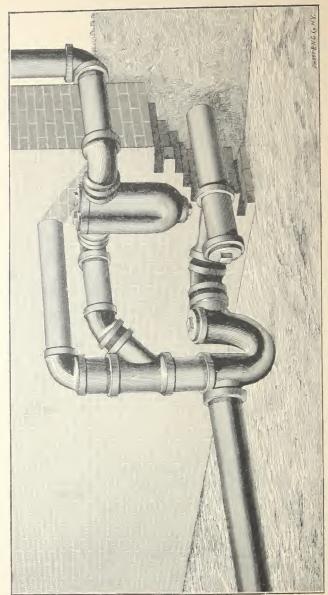
OPPOSITION

TO THE INTRODUCTION OF THE DURHAM SYSTEM.

With some honorable exceptions, the plumbing trade generally have vigorously opposed the introduction of the Durham System. This was to be expected, as innovations are objectionable to every well-established line of trade; and it is not in human nature to cordially welcome a loss or disturbance of business. The principal reason alleged for their opposition to a system of plumbing which is universally conceded by all disinterested persons to be the best possible, is that wrought-iron pipe is not suitable for the purposes of drainage, because it rusts faster than cast-iron. This is really a fact when both kinds of pipe are unprotected against corrosion. Tests have been made showing that cast-iron, unprotected, lasts, under certain conditions, one-fourth longer than wroughtiron. But when properly asphalted, painted, or oxidized, wrought-iron pipe is now preferred by engineers for many uses for which cast-iron was formerly supposed to be indispensable; just as wrought-iron bridges have superseded cast-iron. The plumbers use arguments which were current ten years ago, and would create the impression that wrought-iron drains and soil-pipes will rust out in a few months, whereas asphalted pipe has an official record of 25 years without appreciable decay! Furthermore, plumbers themselves use wrought-iron pipe for gas and water; and with the growing practice of exposing, instead of hiding, drainage pipes, the owner can at any time make a hammer test of his pipes. If after 30 or 40 years a piece should be found rusted through, the cost of replacing it with a new piece would be trifling.

Thousands of miles of wrought-iron pipe are now in use, buried in the ground, for the conveyance of petroleum, natural gas, water, and steam. If cast-iron pipe were better, would it not be used?

The economy of using a class of work which will require no outlay for repairs in a lifetime will be apparent to those who build wisely; while the superior hygienic conditions to be secured will appeal to those who recognize the importance of shutting out sewer air from their houses.



Sewer Connection, Air Inlet and Leader Trap, PRESBYTERIAN HOSPITAL, New York,

Relative Suitability

OF WROUGHT AND CAST IRON PIPES FOR HOUSE DRAINAGE.

WROUGHT-IRON STEAM PIPE is

Elastic: springing, and not breaking under pressure.

Of uniform thickness: being made from sheets of rolled iron.

Tested before using to 500 lbs. pressure per square inch.

Made in long lengths, 17 to 24 feet, requiring few joints.

Standard in weight, thickness, and quality.

Machine-made Screw Joints: not requiring skilled labor.

CAST-IRON PLUMBERS' PIPE is

Brittle: cracks easily from pressure, or a blow.

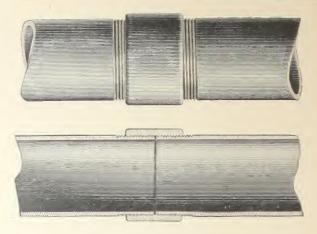
Not uniform in thickness: depending on the skill of the molder.

Not tested before placing on the market.

Made in short lengths, 5 feet, necessitating frequent joints.

Not Standard: is made "light," "medium," and "extra heavy."

Cut by Hand with a chisel; apt to crack in the operation. Joints made with lead, and depending for effectiveness on the skill and honesty of the workmen, the *quality* and *quantity* of lead used, and the favorable position of the pipes.



Two pieces of wrought-iron pipe screwed into a coupling or fitting become, practitally, one piece; the joint is as strong as any part of the pipe.

Opinions of Sanitary Authors.

COL. GEO. E. WARING, JR., C. E.:

"Until quite recently I should have said that a soil-pipe jointed with calked lead was one of the most complete elements of satisfactory house drainage. Recent experience in testing such pipe, by closing their outlets and filling them with water, has led to the conclusion that of all the lead-jointed iron soil-pipe now in existence in American houses, not one in a hundred would fail to leak under the trst. I have recently had occasion to test the soil-pipes of a large house of the best class, where the greatest effort was made to secure tight work, where the joints were so exposed that there was no difficulty in calking them thoroughly, and when there was every reason to suppose that every joint was absolutely tight. On closing the outlets and filling the pipes with water, the whole system leaked like a sieve. In some cases in driving up the calking to make the joint tight, the pipes were split, owing to cracks previously existing, and which a casual hammer-testing would have discovered. The result puts an entirely new aspect on the whole question, and points clearly to a radical defect of the manner in which all our soil-piping is done."

MR. J. PICKERING PUTNAM:

"Extra heavy pipe and huls are required to withstand the blows of the calking tool. Lighter pipe cannot be made tight without danger of cracking the iron. It is now generally recognized and acknowledged that the plumbers' calked joint is rarely either air or water tight, though a vast amount of lead and labor is spent on them to make them so. When we reflect that the sole aim and object of a soil-pipe joint is to make a gas and water tight connection between the joints, we see the method commonly employed is an absurdity, and reflects little credit upon human ingenuity.

"Even supposing that, by chance, a calked joint can be made to stand the test which is now properly required of it when new, its tightness is very soon destroyed by the expansion and contraction of the pipes, caused by the passage through them of hot water or steam. The expansion of the spigot is in such cases greater than that of the

hub, because it is on the inside, nearer the heat, and not protected, like the latter, from the hot fluids passing through the pipes. Hence the lead is temporarily compressed between the spigot and the hub, and, not being elastic, does not resume its original bulk when the pipes cool again. A minute opening is thus formed all round the spigot, and the pipe leaks.

and the pipe teaks.

*** Still another very serious objection is the temptation this joint opens for fraud. The lead may be partially or wholly omitted without very great risk of detection, since it is out of sight, and frequently immediately covered by a coat of paint.

The calking may be still more easily slighted. If the hydraulic

test is not demanded, a coat of paint or a little putty will easily make the joint stand the smoke or peppermint test. A few of the joints well within the reach of the house-owner may be filled with genuine lead, while those which are covered with floor boards, or are not easily accessible, may be composed of paper and sand and covered with putty.

by the best firms and sold for extra heavy weight, no thicker than a piece of thick paper on one side and half an inch on the

It is much more unusual to find pipes of equal than

unequal thickness throughout.

house beyond the thickness of its thinnest part is thrown away. Of what use is it to pay for extra heavy pipes, when one side of most of them is extra light!"

MR. ERNEST W. BOWDITCH, C. E. (abstract of a paper read before the Boston Society of Civil Engineers; from The Sanitary News):

"Mr. Bowditch said that, perhaps, the principal annoyance resulting from plumbing is due to the soil-pipe or some of its fittings. Second quality of iron, poor hanging, insufficient calking, careless mechanics, and putty, cement, rag, or paper joints are some sources of the trouble. He had specified tar-coated soil-pipe frequently, until one day he discovered a cracked elbow which had been tarred over. Since then he has specified plain pipe, and has subjected it to a test, which consists in swabbing out each specified plant pipe, and has subjected it to a test, which consists it swapping out each pipe with raw hoseed oil and allowing it to stand a few hours. Plain pipe is better to calk than tarred, because the lead chings to clean iron better than to tarred. Sandholes and small cracks are not easily discovered in tarred pipe. Mr. Bowditch exhibited a length of ordinary 'heavy 4' plain commercial soil-pipe, which had been subjected to the oil-test, and upon which were shown the leaks and their area, marked by chalk

"Concerning the statement that all soil-pipe is tested to a fifty-pound water-pressure by the manufacturers, Mr. Bowditch stated that he had seen a length of soil-pipe, five feet, that would not bear the pressure of a column of water its own height without

leaking.'

MR. JAMES C. BAYLES:

"In architects' specifications we seldom find a suitable weight of iron called for. Consequently, the principal demand is for cheap and light pipes. As made, they are as hard as chilled iron—owing to the fact that they are cast so thin—and about as brittle and difficult to cut as glass. If dropped, they crack or break, and are utterly untrustworthy at all times."

MR. W. PAUL GERHARD, C. E.:

"The better grades of soil-pipe, the heavy and extra heavy, the price of which is about double that of light pipe, are usually specified only for public or other large expensive buildings. My experience with extra heavy cast-tron soil-pipe warrants me in saying that even the latter is very often decidedly bad, having an uneven thickness of metal, and consequently being in its weakest part no thicker than light pipe."

Elbows.

2, 3, 4, 5, and 6 inch.



558° Elbow.





1114° Elbow. 221/2° Elbow.



45° Elbow.



60° Elbow.



90° Elbow. (Square and graded.)



Long 45° Elbow.



Soil-Pipe Elbow.



Y Branch.



4-inch W. C. Flange.



Tee. (Square and graded).



4-inch W. C. Trap.

For use with all water-closets requiring a trap beneath the floor.



Plain.



With Bath Inlets.

Water-closet Tees, 3, 4, 5, and 6 inch.



IN A CITY HOUSE (NO SCALE).

A-C. Drain; the portion between the sewer and the running trap, B, is called the "sewer connection."

Running trap, to prevent air from the sewer passing into the pipes within the building. B-K. Air-inlet pipe, for ventilation (see note, page 18).

Soil-pipe elbow, with hand-hole for cleaning out, closed by screw plug. The drain must have a regular fall, or grade, and this elbow provides for that.

C-D. Rain water leader; not necessarily part of the

E AND G. Y branch, close-nipple and 45° elbow; connecting drain and vertical pipe. Serving same

purpose as C.
E-F. Soil-pipe, 3, 4, 5, or 6 inches in diameter; pipes draining water-closets are called "soil-pipes," those draining other fixtures "waste-pipes."

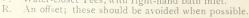
F AND H. Roof connections (see note, page 18).

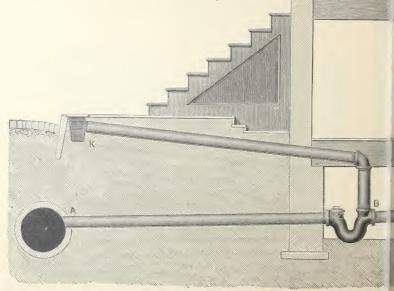
G-H. Waste-pipe, 2 or 3 inches diameter; enlarged at upper end to prevent freezing in very cold climates.

K. Air-inlet box (see note, page 18).L. Double and single Y branches to receive waste pipes from baths, bowls, or sinks. The plumber makes this connection, always trapping the lead waste-pipe and then soldering it to a brass nipple screwed into the Durham fitting.

M. Ventilation Tees and Y's (see note, page 18).

N AND O. Water-closet flanges (see note, page 23). Water-closet Tees, with right-hand bath inlet.







Line of

Explanatory Notes.

The Air-inlet can be arranged in a variety of ways. At pages 16-17, the air-pipe is shown running to an iron box, with grated cover, at the curb - as far from windows as possible. At page 24, it is shown running to the face of an outer wall, finished with a brass grating screwed into the coup-ling at the end of the pipe, and presumably away from the vicinity of windows. Ordinarily the current of venti-lation is inward, but a heavy discharge of water above will momentarily drive the air outward. The London Lancet insists upon the extension of the air-pipe upward to the roof from B, but this would interfere somewhat with the circulation of air. In country houses both the trap and air-inlet can be placed at a distance from the house, inclosed in a brick man-hole, with ventilating cover. (See

page 28.) In extremely cold climates the air-pipe should

join the drain a few feet distant from the trap. Trap Ventilation Pipes are not shown in the engravings. Authorities disagree as to their value. They are commonly considered

Ruo

necessary to prevent siphonage, but the objection to them is that they cause the loss of water seal by evaporation. If a

reliable non-siphoning trap exists it would be better to use it. We always insert the necessary fittings to receive vent-pipes, and if not used they can be plugged. We put up these pipes if desired, or, if more convenient, furnish the necessary material to the plumber.

Roof Connection. - This is an iron cap to screw down over the upper

edge of a lead or tin flashing (made by a roofer) which is dropped over the end of the pipe and



has a lower flange or base which can be soldered to a tin roof, or covered with slates or shingles. A coupling is screwed on over the roof connection it it is desired to run the pipe higher, which is cut off about 8 inches above the line of the roof on the upper side.

Running Trap (B) should always be accessible without trouble. Just inside the foundation wall is the

most convenient location for it. If placed outside of the house, a man-hole should be built around it, with an iron cover. (Page 28.)

Within the house wrought-iron pipes and screw joints only should be used. If the drain *must* be placed under the cellar floor, we advise the use of wrought instead of cast iron pipe, as being in every respect more satisfactory.

Outside the house the iron pipe should be carried just as far as it is desired to prevent leakage, especially past wells. There is nothing to be saved by using clay pipe, although the first outlay is less. In the best work we run the wrought-iron pipe all the way to the sewer or cesspool.



Brass soldering nipples must be used to connect the short lead waste-pipes from baths, bowls, sinks, etc., with the Durham screwed fittings, and also to connect the trap ventilating pipes. Lead pipe can be soldered to brass, but not to iron. These nipples can be purchased from the Company or Irom any dealer in brass goods.

Water-closets of any make can be used with the Durham System. We must know what closet is to be used in order to drill the iron flanges of the water-closet elbow to fit the flange of the closet. We always furnish clamps or set screws to fasten the closet Use a stiff mixture of red-lead and putty

between the latter.

Grade of drain.—Our fittings are cut to a fall of one-half inch per foot, but any grade desired can be obtained by a combination of fittings. One-quarter inch per foot should be a minimum fall.

Tops of soil-pipes should be left open, and not obstructed by a return bend. If there is danger from leaves falling into the





pipes, copper or galvanized iron wire baskets can be used. Nothing is gained by using any contrivance for increasing the upward current of ventilation in a soil-pipe.

Fuller information furnished on any point by correspondence. Drainage plans and estimates of cost submitted without any obligation on the part of the inquirer.



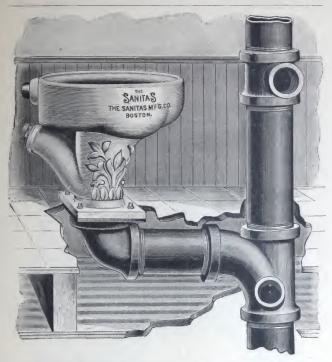
Illustrations of Water-Closets, and the Method of Supporting and Connecting them.

Any kind of water-closet can be used with the Durham System. Where a peculiarity exists, as in the case of the "Dececo," which requires the wier under it to complete the siphon, we prepare special

Our patented method of supporting the closet on a rigid branch from the soil-pipe, instead of resting it on the floor, insures permanently tight joints between the closet and the soil-pipe.

THE UNITED BRASS Co. 79 Fulton Street, N. Y., are the agents.

Note: For the convenience of customers, we will supply plumbing fixtures at manufacturers prices. The price of the "Dececo," with iron cistern, pull, chain, and brackets, boxing and cartage, is \$45.75. The "Dececo" is the invention of Col. George E. Waring, Jr., and is considered the best siphon closet.



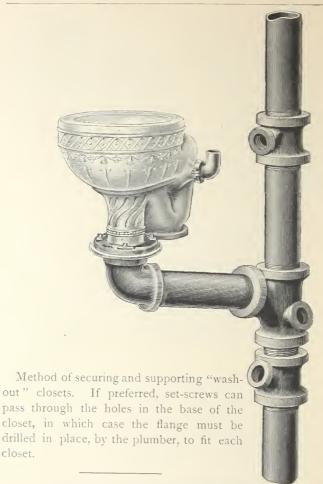
In old-style work the water-closet rests on the floor, and is connected with the soil-pipe by means of lead pipe and lead joints; the shrinkage or settling of the floor breaks the joint.

The illustrations clearly show the simplicity, economy, and durability of our method of construction.

The branch to the water-closet has a grade, or rise, of one-half inch per foot from the water-closet tee to the water-closet elbow. The flange of the latter is level, and adjustable in any direction.

A stiff paste of red-lead and putty should be used between the flange of the fitting and the base of the water-closel, to neutralize the inequalities of the latter.

Note: The Sanitas Mfg. Co. 207 Tremont Street, Boston, manufacture the plumbing fixtures invented and developed by Mr. J. Pickering Putnam. The "Sanitas" closet is flushed (noiselessly) by the discharge of the water held in the service pipe, for a height of six feet—instead of from a service bax. This closet is of the first class. The price is \$41, boxed f. o. b. at Boston, for the closet and cistern valve.



Features of the Durham System.

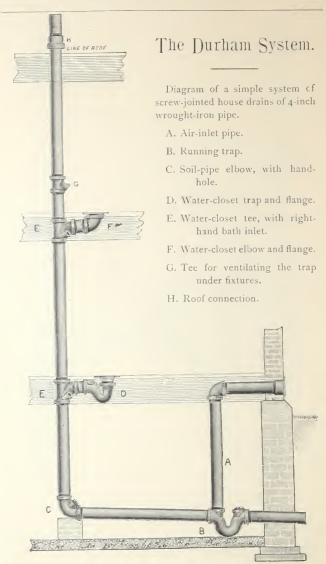
The J. L. Mott Iron Works, 88 and 90 Beekman Street, N. Y. furnish *imported* earthenware wash-out closets, as follows: Inodoro (back-outlet), \$36: Triplex (side-outlet), \$36: Dolphin, ivory tinted (front-outlet), \$41, with iron cistern, pull, chain, and brackets, boxing and cartage. These are the best examples of this popular type of closet.



The "Short hopper" closet is shown on page 8.

Features of the Durham System.

Note: The branch to the water-closet has a grade, or rise, of one-half inch per foot from the water-closet tee to the trap. The W. C. flange, on which the closet rests, is level.



Drainage for Shipment.

THE DURHAM HOUSE DRAINAGE COMPANY are prepared to fill orders for complete systems of Durham Drainage for shipment to ANY PART OF THE WORLD, ready to be screwed together in the building. We have shipped work to 34 States and Territories.

On receipt of rough sketch, showing about what is wanted, and giving approximate distances, we will send a diagram and quote a price for the complete work, with all pipes cut to exact measure, ready for erection. We never have any difficulty in sending work to fit the place intended for it.

The advantage of using the Durham System where it is difficult to secure skilled labor, in the country or abroad, aside from its sanitary superiority, consists in the fact of its being quickly and easily erected by common labor. The joints are practically made in the machine shop. The work shown on the opposite page could be put in place in 5 hours by a man and helper. The threads being covered with a paste of red-lead, and the pipe screwed home, there can be no question of the strength and tightness of the joint.

The measurements required are from floor surface to floor surface upward to the roof, and the distance outward from the soil-pipe through the outer wall. Also the height above drain of the air-inlet. We also require to know what make of water-closet is to be used, and full particulars of all fixtures which are to be connected with either the soil-pipe or drain. Fittings to receive waste-pipes from sinks, bowls, or baths can be provided at any point.

Examples of Cost. — The amount of work shown on page 24 can be furnished, free on board in New York, for \$62.00, in 3-inch, and \$80.00 for 4-inch, with 50 lineal feet of asphalted pipe. With fittings for one water-closet only, the prices would be \$52.00 and \$70.00.

Three-inch pipe is the size ordinarily used for dwellings, except in cities with plumbing regulations, when 4-inch is the minimum size allowed for cast-iron soil-pipe, and, of course, for wrought-iron pipe also.

Workmen furnished to put up work at cost of wages and traveling expenses.



A STREET IN PULLMAN. - From Harper's Magazine

"The City of Pullman has now been in existence six years, and its population is about 9000—a period sufficiently long and numbers great enough to eliminate any exceptional conditions which might obtain. The death-rate of the town of Hyde Park—of which Pullman is legally and territorially a part, in which the same natural conditions exist, and which is occupied by substantially the same kind of population as that of Pullman—averages fifteen per thousand annually, according to the last report of the State Board of Health. In Pullman, the deaths have ranged from 6.9 to 7.8 in every thousand of population—or less than one-half the deaths in the territory immediately surrounding the town. The average for American cities is over three times this number, and the average annual death-rate of the world is thirty-two out of every 1000 of population. The average death-rate in the city of Mexico is fifty-six per 1000, or eight times the rate in Pullman. The healthful conditions here are unequaled by those in any city in the world. The lowness of the death-rate is remarkable. With one-quarter of the physicians that ordinarily minister to a population of this size, Pullman has only a little more than one-quarter of the deaths usual in the same number of people."—Dr Oscar C. De Wolf, Commissioner of Health, Chicago, tefore the American Institute of Architects.

All of the Buildings in Pullman were furnished with the DURHAM SYSTEM.



MECHANICS' HOUSES IN PULLMAN .- From Harper's Magazine.



BLAIR LODGE, LAKE FOREST, ILLINOIS.

' From the American Architect and Building News.

THE COUNTRY SEAT OF Mr. W. C. LARNED. W. L. B. JENNEY, Architect.

Furnished with the Durham System of House Drainage.

Mr. Benezette Williams, C. E., who had charge of the drainage and water supply at Pullman, says of the Durham System:

"I advised its use for the reason that I consider it the nearest perfect of any work used for such purpose, owing to the absolute certainty of securing tight joints, if ordinary care is used; and for the further reason that the material used, and the method of supporting the closets, are superior to what is in ordinary use.

"Great satisfaction has resulted from the use of the work at Pullman."

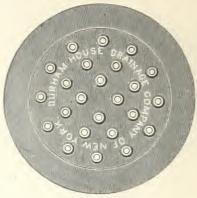
The Pullman Company recognized the advantage of securing **PERMANENTLY PERFECT** house drainage work; the saving in repairs (which results) makes the Durham System the most economical work to adopt.

STANDARD DRAINAGE.

The Durham System means one thing: price depends on quantity only, the quality is always the same. The drainage of the mechanics' houses at Pullman was of the same materials and class of workmanship as that in the magnificent residence shown above, costing thirty times as much. Uniformity of workmanship is a natural result of the use of machine work in place of skilled labor,—which is possible only with the SCREW JOINT.

Perforated Man-hole Lid and Frame.

17 INCHES DIAMETER; FRAME, 3 INCHES WIDE, 2½ INCHES DEEP. Weight, 44 lbs.; price, \$4.00.



This lid and frame will be found useful when running traps are placed in man-holes outside of buildings, as by its use a special air-inlet pipe can be dispensed with. It is also cast solid, to use for cess-pool coverings.

Air-inlet Box.

12X12 INCHES ON TOP; 15 INCHES DEEP.



This box has been designed for use under city pavements and near the curb-stone, in order to remove the air-inlet to the drain, as far as possible from front windows. The hole for the air-pipe is cut in the casting to suit each case from template furnished by the purchaser. The box is made of sufficient depth to project beneath a flagstone of ordinary thickness covering a vault. When an air-tight connection is desired, it can be effected by using a union flange and bolts. When set in the ground, a hole is drilled in the bottom for drainage. The grate is fastened by brass screws, so as to be easily removable for cleaning out dirt.

Weight, 54 lbs.; price, \$6.00, including the cutting of the hole.

Partial List.

The Durham System has been furnished to the following Corporations, Firms, and Individuals, to all of whom we refer. We have no dissatisfied customers.

United States.

New Pension Building: Washington, D. C.; Gen. M. C. Meigs, U. S. A., Superintending Engineer and Architect.

OFFICERS' QUARTERS Willet's Point, L. I.; Teale & Cregin. Mess Hall David's Island; New York Harbor. Naval Hospital: Chelsea, Mass.; Frank O. Masson, C. E., U. S. N.

New York City.

CITY OF NEW YORK ... Dept. of Docks; Office Building at Pier A. COLUMBIA COLLEGE ... School of Mines; Mr. C. C. Haight. BROOKS BROTHERS: Store, 22d St. and Broadway ... " ... "
BROOKS BROTHERS: Store, 22d St. and Broadway ... " ... "
Down Town Association ... " ... "
New York Cancer Hospital ... Dispensary; J. C. Cady & Co. Gallatin Bank: 10-story office building ... " ... "
ST. GEORGE APARTMENT HOUSE ... " ... " ... "
THE RANDOLPH APARTMENT HOUSE ... " ... T. M. Clark. SUBURBAN RAPID TRANSIT CO. J. J. R. Croes, Chief Engineer. Hoffman House ... New Extension; John B. Snook. THE DE VINNE PRESS (printers of Century Magazine); cor. Lafayette Place and 4th Street; Babb, Cook & Willard. Roswell Smith: Residence; Madison Avenue and 6oth Street. CHARLES A. DANA ... Residence; Madison Avenue and 6oth Street. Messrs. Farley & Son: 8 Residences; Soth Street; Thom & Wilson. John C. Goodridge, Jr ... Residence; 113 East 25th Street. Messrs. Farley & Son: 8 Residences; West 83d Street. G. W. De Bevoise ... Residence; 24 West 124th Street. G. W. De Bevoise ... Residence; 15th Street and St. Nicholas Place. George Taylor ... Residence; W. B. Tuthill. John W. Aitken ... Lawn Tennis Court; " ... " ... Shilbrick, Consulting Engineer. Miss Ann L. Livingston ... Residence; A. L. Webster, C. E.

New York State.

RICHARD PRESCOTT, C. E. Residence; Adamsville.

S. W. THOMAS "Bay Ridge.

JAMES OTIS HOYT Babb, Cook & Willard; Bellport.

ALBERT STEINER Apartment House; Brooklyn.

WILLIAM MACBETH Residence; A. Howe, Jr., "

NOTE: Name of architect in italics.

J. J. Albright	E	D C. Al.	CEDEL
Mrs. M. A. Ransom		D. Guinrie,	C. E.; Buffalo.
		**	6.6
E. N. COOK		66	4.6
Dr. Roswell Park		66	6.6
GEORGE H. DUNBAR		4.4	46
N. Y. WEST SHORE & BU	FRAIO RV CO	Day	ot Consistant
" G	i i i i i i i i i i i i i i i i i i i	"	
46			Canastota.
•		- 66	Cornwall.
WILLIAM CONSTABLE, JR.	1 =	Residence	; Cooperstown.
DR. JAMES H. JACKSON			Danavilla
66 66	"	,	pot, Frankiort.
E. B. CLARK		D * 1	Fultonville.
W PAVADD CUMPING		Kesider	ice; Greenport.
W. DAIARD CUITING		1. 1.	Manuella I-1
WM. A. MILES		Vm R Tuhh	V . Mt Vanna-
E. A. NEWELL		H. S. Rately	
Mrs. Mary W. Howe: (2	2)	" stapery	.)
J. H. BELDING	.,	66	**
Jules Dardonville		66	
De Robert H House	7.5 75	3.5 7.0 Year	. 66
DR. ROBERT H. HOWE	Mckim,	Mead & Wh	ite; "
Mrs. E. M. HOWARD REV. C. F. CANEDY.	· · · · · · · · · · · · · · · · · · ·	. B. Tuthill;	New Brighton.
REV. C. F. CANEDY	\dots $F.$ $C.$	arles Merry;	New Rochelle.
TROP, II. I. VULIE		A houses.	6.6
OSEPH F. WALLER		7	Jorth Vonlears
IN I. WEST SHORE & BILFI	FAIO RV CO	Donata	D T 1
DR. L. E. FELTON		D:1-	Tort Jackson.
BROOKS & BICKNELL		Reside	nce; Potsdam.
Type Race		Bb	ock; "
IVES BROS	* * * * * * * * * * *		44
N. L. STONE			
O. G. HOWE			4.6
MRS. S. A. LOVELAND			66
(Lada & Lovela	ind, Licensed Ap	ents for Potsdan	7)
LIEUT. AARON WARD, U.	SN		7).
TOHN R LOCKWOOD	J. 14		Koslyn.
JOHN R. LOCKWOOD			Rye.
N. Y. WEST SHORE & BUFF ROWLAND HAZARD	ALO RY. CO.,.	De _l	oot; Syracuse.
IN. I. DACON			4.6
L. D. COBB.	Reciden	ca. Danil Dani	T
WILLIAM SMITH DROWN		Racidana	3.0. 44
CAKWOOD CEMETERY: Lo	dore: Haillow 1.	Wharles En D	
WILLIAM REVNOIDS PROV		Kesid	ence; Walton.
WILLIAM REYNOLDS BROW	24	Kesidence;	White Plains.
Dr. Robert Stone	Pallise.	r, Palliser &	Co., Yonkers.
	Chicago.		

CITY HALL		Egan &	Hill.
NORTH CHICAGO CITY RY. COO	ffices;	Augustus Wright,	C. E.
DEARBORN STREET UNION DEPOT		C. F. W L	Eidlitz.
MARSHALL FIELD & Co		H. H. Riche	ardson.
		Thomas & I	Rogers.
*DR. ALMON BROOKSRe			ewed).
PALMER V. Kellogg	66	, , ,	
HENRY W. KING	66	66	16
JOHN WILKINSON	64	66	16
W. K. ACKERMAN	66	46	6
O. W. POTTER	16	6.6	16
GEORGE L. DUNLAP	4.6	66	66
JAMES BOLTON	64	66	
HENRY W. BISHOP	66	66	6
E. C. LARNED	66	66	66
	66	16	46
C. C. WHEELER	66	66	66
THEODORE SHELDON	46	46	6.6
BENEZETTE WILLIAMS, C. E		D L S	Door
JOHN R. WALSH	Reside	nce; Burnham &	TAUUL.
W. T. BAKER	0 66	"	66
HUGH R. WILSON		"	46
ARTHUR CATON	66	6.6	46
AUGUSTUS BYRAM	46	"	16
H. H. SHUFELDT	"	66	4.6
W. C. EGAN	44	66	46
JOSEPH SEARS	66		66
J. C. BLACK		14	
SIDNEY A. KENT	4.6	6.6	4.6
W. F. Cobb	4.6	46	6.6
J. W. Brooks	46	66	66
HENRY FIELD	66	66	6.6
SAMUEL M. NICKERSON	6.6	Burling & Whi	
J. W. DOANE	66	T. V. W.	adskier.
VAN H. HIGGINS	64	6.6	44
I. M. ADSIT		J. M. Van Osde	18º Co.
Anson Stager	44	S. S	Beman.
ROBERT T. LINCOLN	6.6	4.6	6.6
EDWARD F. LAWRENCE	66	44	6.6
S. S. Beman	6.6	6.6	6.6
N. S. JONES	66	66	4.6
J. B. WHITE ESTATE		66	6.6
WALTER C. LARNED R	esidenc	e (2); W. L. B.	Jenney.
DR. ROBERT N. TOOKER	66	66	66
WILLIAM S. POTWIN	6.6	6.6	6.6
I. G. McWilliams	64	Cobb &	Frost.
HENRY I. COBB	44	"	66
JAMES G. GORE	66	Frank L. C.	harnlev.
JAMES G. GORE	44	W. W. Bos	
	66	H. H. Rich	
J. J. GLESSNER			
(Edward Baggot, Chicago, Sole Manufact	urer jor	the Avorthewestern St	

Alabama.

^{*}The first drainage work done on the Durham system, January, 1879.

Connecticut.	
W. R. Palmer	ridgeport.
Town House	46
THEODORE BENEDICT	Danbury.
THEODORE SMITH	66
ISAAC W. IVES	66
HENRY PERRY "	66
CHAUNCEY BEERS	46
LIBRARY ASSOCIATION Town Club House:	66
W. C. BRYANT	66
REUBEN PIERCE	66
J. A. BEAL "	66
JOHN W. GREEN	66
(The J. M. Ives Co., Licensed Agents for Danbury.)	
RICHARD L. DE ZENG	Idlatown
THOMAS CORSCADEN " Non	v Britain.
GILES L. REYNOLDS	44
ANDREW SLOPER	4.6
THOMAS W. WILBUR	6.6
(S. H. Beard, Licensed Agent for New Britain.)	
ROBERT PECK Residence; New J. N. HARRIS (W. H. Richards, C. E.) Block; New OLD LADIES' HOME Block; New CHARLES D. SMITH Residence; Pl HENRY R. KIBBE (E. C. Gardner, Architect) PECK, STOW & WILCOX CO. Factories; Sou YALE LOCK MANUFACTURING CO. Residence;	London. London. antsville. Somers. thington.
Delaware.	
TILGHMAN JOHNSTON Residence; Wiln	mington.
Florida.	S
F. G. SAMPSONBo	ardman
	MI GIIILLII,
Georgia.	
COTTON EXCHANGE Sewin G. Preston, Architect, Boston.	wannah.
Kansas.	
Atchison, Topeka & Santa Fé R. R. Co.: Office Build Depot; Topeka	ling and & Root.
Maine.	
C. B. THURSTON.	Portland
CITY HALL Drainage renewed	"

Manitoba.

NEW CIVIC OFFICES (James Chisholm, Architect) Winnipeg.

Massachusetts

PASQUE ISLAND ASSOCIATION: Club House; Pasque Island, Buzzard's G. CLINTON GARDNER..... Residence; Greenfield. Wilson Brothers & Co. Michigan. FREY & WICKLEIN......Store; GEORGE B. BROOKS..... Residence; Houghton. Minnesota. PLANT & WHITNEY Minneapolis. WEST HOTEL.... J. J. WATSON St. Paul. Missouri. CHARLES W. MELCHER, C. E. Residence; St. Louis. Montana. FIRST NATIONAL BANK Helena. COURT HOUSE HOLTER'S BLOCK R. R. DUNN Residence; A. J. SELIGMAN.... (Durham House Drainage Co. of Montana, Helena, License & Agents.) Nebraska. GEORGE W. FRANK Residence; Kearney.

New Hampshire.
Isaiah Robbins, Jr
New Jersey.
MERCER MEMORIAL HOME. Atlantic City. WILLIAM H. BOARDMAN Residence; Franklin. W. P. AMMERMAN. Residence; Hackensack. JAMES A. ROMEYNE ""
(Edmund A. Pearce, Licensed Agent for Hackensack.)
J. T. STEVENS
J. C. PUMPELLY. Residence (2); Morristown. G. W. COLLES. "(2); "
F. E. WOODRUFF "

H. W. ROBERT

F. C. Prindle, C. E., U. S. N. Residence; Orange, John S. Cooke Residence; Paterson. Fred. W. Cooke ""
Fuller, Wheeler & Prescott, Albany, Architects. MUHLENBERG HOSPITAL Charles H. Smith, Architect; Plainfield. JOSEPH CUMINGS
THOMAS DANIEL " " WEST SHORE TERMINAL STATION Weehawken.
Ohio.
CASE SCHOOL OF APPLIED SCIENCE CLEVELAND.
(James Ritchie, Licensed Agent for Cleveland.) HARLEY T. PROCTER Residence; Cincinnati.
Ontario
F. S. RATHBUN Residence; M. J. Butler, C.E.; Deseronto.
Pennsylvania.
W. S. AUCHINCLOSS, C. E. Bryn Mawr. CHAUNGEY IVES, C. E. Residence; Chambersburg. D. P. BRUNER. 19 houses; Germantown. S. J. M. McCarrell. Residence; Philadelphia; Harrisburg. HENRY JOHNSON "HENRY JOHNSON" "Albert W. Dilks. THEODORE J. LEWIS ""T. Roney Williamson. BRICKLAYERS' ASSOCIATION "T. Roney Williamson. BRICKLAYERS' ASSOCIATION "T. Roney Williamson. M. R. MUCKLÉ, JR " M. R. MUCKLÉ, JR " WOLNEY N. SHAFER Residence; Pottstown; Edwin F. Bertolett, Architect. R. C. LUTHER Residence; Pottstown; Edwin F. Bertolett, Architect. R. C. LUTHER Residence; Pottstown; St. Clair. LACKAWANNA HOSPITAL SCRANTON.
D. Goff & Sons
A. P. CRANDALL. Residence; Newport.
South Carolina. VALK & MURDOCH
Texas.
TREMONT HOUSE
Wisconsin
Dr. N. A. PENNOYER Residence; Kenosha.

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1887

Durham System of House Drainage



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